



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-822-013
Job Sheet 168109



Part No: D350-822-013

Job Qty: 3 ea

Part Name: PA100 PUREair System for AS350/EC130 - Provisions



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/17/17

Created By: Linda Lacelle

Type: SOLD

Description:

Customer: PALL Europe Ltd (CPALL02)

5 Harbourgate Business Park, Southampton Road Portsmouth Hampshire, PO6 4BQ United Kingdom

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		11/17/17	0.00	0.00	Start Up Stores/Pkg1		
110	Packaging	3 pcs		11/17/17	0.00	0.00	Packaging1		
120	QC	3 pcs		11/17/17	0.00	0.00	QC4		
125	DC	3 pcs		11/17/17	0.00	0.00	DC		
130	Packaging	3 pcs		11/17/17	0.00	0.00	Packaging3		
140	QC21-FG	3 Ea		11/17/17	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D350-822-013 CH001
Descriptions: 130 - Identify and pack for shipping as per PPP D350-822-013

CH002 11/17/17

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	23350CA050 5008716	6	61	0	0
	650.0401 6155160X1	3	20 165165X1	0	0
	8411999090 9752018044	3	0	0	0
	9752018044 5008714	3	9	0	0
	9945000120 5008713	3	7	0	0
	AN821-12J F16137145X	6	21 5000543X40	0	0
	AN929-12J 5008618X2	3	10	0	0
	D4925-041	3	8	0	0
	D4931-1 5008684	3	14	0	0
	D4931-3 5008683	3	6	0	0
	D4931-5 F160876	3	3	0	0
	D4935-1 F165173X2	18	22	0	0
	D4943-1 F155430X2	3	35 5008088	0	0
	D4961-041 5008673X1	3	6	0	0
	D4961-043 5008668X2	3	5	0	0
	D5079-1 5008664	6	10	0	0
	D5090-041 5008662	3	5	0	0
	D5105-1 F165626X1	6	11	0	0
	D5110-1 5008657X4	3	8	0	0
	D5179-1 5008653	6	13	0	0
	D5179-3 F162593	6	12	0	0
	D5194-1 F162583X2	6	3 163412	0	0
	D5208-041 5008643X6	9	15	0	0
	EN3686-050016 5008642	6	57	0	0
	LN9038-05012 5008642X12	96	292 5001559X10 5006673X20	0	0

22208CM050016E 5000551

9941000 11-17

5009552

Plex 11/9/17 3:00 PM dart.lacelle.linda

DART
AEROSPACE
S008747



PA100 PUREair System for AS350/EC130 – Provisions

PART NO:
Revision:
Operation:
Change No:

D350 – 822 – 013

Start up Operation

Mfg Date: 11/10/17
Job No: 168109

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

3008019468	LN9038-05040 3008629	60	0	0
	LN9348-05 300426x30	343	FM1384503 -40 X12	0
	MS20470AD3-4 3008730	7,283	0	0
3008608x2	MS21919WCH12 3008611	15	0	0
	MS9592-138 3006599x1	11	0	0
	NAS1149D0332J 3008605	2,170	3009556 0 X24	0
	NAS43DD3-64 3008602	30	0	0

Part Specifications

Specifications could not be found.

Plex 11/9/17 3:00 PM dart.lacelle.linda

5.0 PARTS LIST

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D350-822-011	PA100 PUREAIR SYSTEM
	X	D350-822-013	PA100 PUREAIR PROVISIONS
1		QB05008	PUREAIR SYSTEM
1**		QR10616	TUBE REPAIR KIT
1**		QB21304	PUREAIR PANEL ASSY
1**		QB21310	TRANSITION DUCT ASSY
1**		QB21308	FOD SCREEN ASSY
15**		LN29985-A05	ANCHOR NUT
56**		LN9038-05018	BOLT
56**		BS4320-A5	WASHER
40**		MS20426AD3-3	RIVET
1	1	650.0401	PUREAIR FAIRING ASSY ✓
1	1	D4925-041	MOUNTING PLATE ASSY ✓
1*	1*	D4931-1	ENGINE FITTING ✓
1*	1*	D4931-3	ENGINE FITTING ✓
1*	1*	D4931-5	ENGINE FITTING ✓
6	6	D4935-1	MOUNTING BRACKET ✓
1	1	D4943-1	FLEX HOSE ✓
1	1	D4961-041	TUBE ASSEMBLY ✓
1	1	D4961-043	TUBE ASSEMBLY ✓
2	2	D5079-1	PLACARD ✓
1	1	D5090-041	DUCT ASSEMBLY ✓
2	2	D5105-1	HANDLE ✓
1	1	D5110-1	SWIVEL NUT FITTING ✓
2	2	D5179-1	DOUBLER ✓
2	2	D5179-3	DOUBLER ✓
2	2	D5194-1	DOUBLER ✓
3	3	D5208-041	BLANKING PLATE ASSY ✓
2	2	23350CA050	LOCKING TAB ✓
1*	1*	9752100180	GASKET 8411999090 ✓
1*	1*	9945000120	GASKET ✓
1*	1*	706A33-201-001	GASKET 9945000160 Add ✓
2	2	22208CM050016E	SCREW ✓
2	2	AS1034J1212	ELBOW (OR AN821-12K OR AN821-12S OR AN821-12J) ✓
1	1	AN929-12J	CAP ✓
66	66	BS4320-A5	WASHER (OR NAS1149D0332J) 58 ✓
36	36	LN9038-05012	BOLT 32 ✓
1	1	LN9038-05040	BOLT ✓
30	30	LN9348-05	NUT 26 ✓
18	18	MS20470AD3-4	RIVET ✓
1	1	MS21919WCH12	CLAMP (OR MS21919WHG12) ✓
1	1	MS9592-138	BRACKET ✓
1	1	NAS43DD3-64	SPACER ✓

* USE APPROPRIATE FITTING/GASKET BASED ON ENGINE INSTALLATION

** PART OF QB05008 ABOVE

AC

Chg 002 Now

• COPYRIGHT © 2016 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: G

Date: 17.06.20